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03/10/14

Balbir Boparai

Specification	Document Control	
PRODUCT NAME:	Sliced 100%	Ham (Gammon)
PRODUCT CODE AND WEIGHT:	Z203Y	100g
	Z203M	125g
	Z203X	150g
	Z203H	227g
	Z203Q	250g
	Z203A	300g
	Z203L	454g
	Z203	500g
	Z203K	1Kg
	Z203KG	1Kg Gas Flush
	Z203J	500g Vac Pack
	Z203JK	1Kg Vac Pack
	Z203AB	5 Slices – Various
	Z203AC	2 Slices - Various

Issue Date	Revision No.	Supersedes	Issued By	Amendments
		Specification dated		Made
04.11.2010	01		Stacey Dean	
26.01.2011	02	04.11.2010	Stacey Dean	Updated
				specification format.
09.06.2011	03	26.01.2011	Gemma Wood	General update.
03.10.2014	04	09.06.2011	Balbir Boparai	Update and
				amendment of spec

		SUPPLIER INFORMATION	
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Balbir Boparai

Midland Chilled Foods Ltd Specification.

Midland Chilled Foods Ltd/ Midland Pie Products Stringes Lane Willenhall West Midlands WV13 1LX

Main Office Tel No: 01902 366004 (24hrs)

Main Office Fax No: 01902 634598

Technical Department: Eddie Greaves

Email: eddie.greaves@midlandchilled.co.uk

Specification Technologist: Balbir Boparai

Email: balbir.boparai@midlandchilled.co.uk

	INGREI	DIENT INFORMATION
PRODUCT TITLE:		Sliced 100% Gammon Ham

VERSION NO.

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Balbir Boparai

DESCRIPTION OF PRODUCT:	Sliced formed cooked be cured leg of	•
EEC SITE CODE:	WL006F	
PRODUCT SHELF LIFE	P+18 Day	/S
INGREDIENT DECLARATION:	Pork Leg, Salt, Dextrose, Emulsifiers: E451 Preservative: E250 Allergens Advice: No Allergens present. Although every care has been taken to rembones may remain. Made with 101g of Pork per l00g of finished	nove all bones, some small
NUTRITIONAL INFORMATION:	Typical Values	Per 100g
Source: Nutricalc		
Source. Nutricalc	Energy	851kJ/ 204 kcal
McCance & Widdowson's The	Fat	12g
Composition of Foods Sixth Summary Edition	Of which saturates	4.1g
Values quoted should be used for guidance purposes only.	Carbohydrates	1.0g
	Of which sugars	0g
NOTE: The information stated is given in good faith and is based upon the product	Protein	23g
formulation and data provided by raw material suppliers. Whilst we make every	Salt	3.0g
effort to obtain assurances from our suppliers regarding the nutritional data supplied, manufacturers and/or suppliers do not always test their materials to obtain nutritional data and therefore will not always provide absolute value.		
DATE CODING INFORMATION:	Use By DD.MM.Y	Y
BARCODE:	Z203Y	501694406322 8
	Z203M	501694402820 3
	Z203X	501694402821 0
	Z203H	501694402816 6
	Z203Q	501694403427 3
	Z203A	501694402815 9

		Technical





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Balbir Boparai

	Z203L	501694402819 7
	Z203	501694402814 2
	Z203K	501694402817 3
	Z203KG	501694402818 0
	Z203J	501694403781 6
	Z203JK	501694403783 0
	Z203AB	501694404244 5
	Z203AC	501694404245 2
INSTRUCTIONS FOR USE:	Ready	to eat
	Use within 72	hrs of opening
STORAGE CONDITIONS /	Keep Refrigerated	d At Or Below 5°C
TEMPERATURE PARAMETERS:		

Weight (g) % Country Of Origin
Various 100 EU
Technical
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FINIS	HED PACK INFORMATION
PACK WEIGHTS	100g, 125g, 150g, 227g, 250g, 300g, 454g, 500g,1Kg
	2 Slices – Various weights
	5 Slices – Various weights

PRIMARY CONTACT PACKAGING
Heat-Seal Shrink Bag
Modified Atmosphere Packaging – Black Polypropylene Tray & Clear Polypropylene film
Label & Batch Code
Heat-Seal Vacuum Packed Bag - Clear/Gold bag.
Label & Batch Code

SECONDARYPACKAGING	
Cardboard Outer Casing	

MICROBIOLOGICAL CRITERIA							
Tests	Target	Acceptable					
		Technical					
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 DEPARTMENT

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 03/10/14
 Balbir Boparai



Midland Chilled Foods Ltd Specification.

T.V.C	<1,000	<10,000
E. coli	<10	<20
Staphylococcus aureus	<10	<20
Clostridium Perfringens	<10	<10
Listeria spp in 25g	Not Detected	Not Detected
Salmonella in 25g	Not Detected	Not Detected

ORG	ORGANOLEPTIC & PHYSICAL PROPERTIES				
FLAVOUR Typical of cooked pork leg meat					
TEXTURE	Firm smooth ham, not rubbery or to soft				
APPEARANCE	Pink sliced ham free from bones, heavy fatty deposits, bloodspots and/or gristle				
ODOUR	Typical of cooked pork leg meat				

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product	Delete As	Comments

			Technical
			I commodi
	l l		



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Balbir Boparai

Free from Milk or Milk Derivatives	Are:	Appli	cable	
Free from Lactose				
Free from Egg and Egg Derivatives Free from Animal Products Free from Gelatine Free from Gelatine Free from Gelatine Free from Gelatine Free from Rennet Free from Rennet Free from Beef & Beef Bi-products Free from Beef & Beef Bi-products Free from Beef & Seef Bi-products Free from Beef & Seef Bi-products Free from Beef Stock and Extracts Free from MRM (Mechanically Recovered Meat) Free from Glutanets Free from Glutanets Free from Glutanets Free from Glutanets Free from Seame Seeds and Derivatives Free from Soya and Soya Derivatives Free from Fr				
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	Free from Irradiated Foodstuffs	YES		

		Technical



Midland Chilled Foods Ltd Specification.

Free from Genetically Modified Organisms	YES	

Is the Product Suitable For:				
Suitable for Vegetarians		NO		
Suitable for Ova Lacto Vegetarians		NO		
Suitable for Vegans		NO		
Suitable for Coeliacs	YES			
Suitable for Lactose Intolerance	YES			
Suitable for Halal		NO		
Suitable for Kosher		NO		
Suitable for Organic		NO		
Suitable for Nut Allergy Suffers		NO	Although Nuts are not directly handled on site we are unable to guarantee that all products are nut free.	

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Midland Chilled Foods Ltd.

		Technical



03/10/14 B

Balbir Boparai

Midland Chilled Foods Ltd Specification.

This product, packaging and production factory comply with current U.K and E.U. regulations/legislation and relevant codes of practice.

The packaging materials comply with all current U.K and E.U regulations/legislation relating to materials and articles in contact with food.

This specification is to remain the property of Midland Chilled Foods Ltd and is not to be shown to any unauthorised party.

SPECIFICATION AND WARRANTY AGREED

MIDLAND CHILLED FOODS LTD

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