

VERSION NO. 01	PAGE NO. Page 1 of 0	ISSUE DATE 16/10/14	ISSUED BY Balbir Boparai	DEPARTMENT
<b>Midland Chilled Foods Ltd Finished Pie Specification</b>				



**Specification Document Control**

<b>PRODUCT NAME:</b>	Sliced 100% Beef	
<b>PRODUCT CODE AND WEIGHT:</b>	Z303Y	100g
	Z303M	125g
	Z303X	250g
	Z303H	227g
	Z303L	454g
	Z303	500g
	Z303J	500g Thick Sliced
	Z303JK	1Kg Thick Sliced
	Z303K	1Kg
	Z303A	1Kg x 3mm
	Z303AB	2 Slices – Various
	Z3034	4 Slices - Various

Issue Date	Revision No.	Supersedes Specification dated	Issued By	Amendments Made
16/10/14	01		Balbir Boparai	

**SUPPLIER INFORMATION**

<p>Midland Chilled Foods Ltd/ Midland Pie Products Stringes Lane Willenhall West Midlands WV13 1LX</p>
<p><b>Main Office Tel No:</b> 01902 366004 (24hrs)</p>
<p><b>Main Office Fax No:</b> 01902 634598</p>
<p><b>Technical Department :</b> Eddie Greaves <b>Email:</b> <a href="mailto:eddie.greaves@midlandchilled.co.uk">eddie.greaves@midlandchilled.co.uk</a></p>
<p><b>Specification Technologist:</b> Balbir Boparai <b>Email:</b> <a href="mailto:balbir.boparai@midlandchilled.co.uk">balbir.boparai@midlandchilled.co.uk</a></p>

**INGREDIENT INFORMATION**

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PRODUCT TITLE:	<b>Sliced 100% Beef</b>	
DESCRIPTION OF PRODUCT:	<b>Cooked Silverside of Beef</b>	
EEC SITE CODE	<b>WL006P</b>	
PRODUCT SHELF LIFE:	<b>P+18 days</b>	
INGREDIENT DECLARATION:	<p>Beef, Water, Salt, Glucose syrup, Dextrose, Pea starch, Tapioca starch, Stabiliser E451, E450, Potato fibre</p> <p>Allergens Advice: No Allergens present.</p> <p>Although every care has been taken to remove all bones, some small bones may remain.</p> <p>100g of cooked beef is prepared with 100g of raw beef.</p>	
<p>NUTRITIONAL INFORMATION:</p> <p>Source: Supplier</p> <p>Values quoted should be used for guidance purposes only.</p> <p>NOTE: The information stated is given in good faith and is based upon the product formulation and data provided by raw material suppliers. Whilst we make every effort to obtain assurances from our suppliers regarding the nutritional data supplied, manufacturers and/or suppliers do not always test their materials to obtain nutritional data and therefore will not always provide absolute value.</p>	<b>Typical Values</b>	<b>Per 100g</b>
	Energy	539kJ/ 128kcal
	Fat	3.9g
	Of which saturates	1.6g
	Carbohydrates	1.5g
	Of which sugars	1.2g
	Protein	22g
	Salt	2.1g
	DATE CODING INFORMATION:	Use By DD.MM.YY
<p>BARCODE:</p>	Z303	501694402890 6
	Z3034	501694404655 9
	Z303A	501694402891 3
	Z303AB	501694404246 9
	Z303H	501694402892 0
	Z303J	501694403782 3
	Z303JK	501694403784 7
	Z303K	501694402893 7
	Z303L	501694402894 4
	Z303M	501694402895 1
	Z303X	501694402896 8
	Z303Y	501694402897 5
INSTRUCTIONS FOR USE:	Ready to eat Use within 72hrs of opening	
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Keep Refrigerated At Or Below 5°C	

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RECIPE INFORMATION				
Ingredient	Supplier	Weight (g)	%	Country Of Origin
Beef	<b>Confidential</b>	Various	100	EU/ South America

FINISHED PACK INFORMATION	
PACK WEIGHTS	100g, 125g, 250g, 227g, 454g, 500g, 500g Thick Slice, 1Kg Thick Slice, 1Kg, 1Kg x 3mm, 2 Slices - Various weights, 4 Slices – Various weights

PRIMARY CONTACT PACKAGING
Heat-Seal Shrink Bag
Modified Atmosphere Packaging – Black Polypropylene Tray & Clear Polypropylene film Label & Batch Code
Heat-Seal Vacuum Packed Bag - Clear/Gold bag. Label & Batch Code

SECONDARY PACKAGING
Cardboard Outer Casing

<b>MICROBIOLOGICAL CRITERIA</b>
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Tests	Target	Unacceptable
T.V.C	<1,000	>10,000
E. coli	<10	>10
Staphylococcus aureus	<10	>10
Enterobacteriaceae	<10	>10
Listeria spp in 25g	Absent	Present
Salmonella in 25g	Absent	Present

#### ORGANOLEPTIC & PHYSICAL PROPERTIES

<b>FLAVOUR</b>	Typical of Cooked Beef, free from any taints.
<b>TEXTURE</b>	Firm but tender with no gristle.
<b>APPEARANCE</b>	Fully Cooked Beef, free from any contamination or damage.
<b>ODOUR</b>	Typical of Cooked Beef, free from any odours.

#### FREE FROM / SUITABILITY INFORMATION:

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<b>The Product &amp; Ingredients Used to Manufacture The Product Are:</b>	<b>Delete As Applicable</b>		<b>Comments</b>
Free from Milk or Milk Derivatives	YES		
Free from Lactose	YES		
Free from Egg and Egg Derivatives	YES		
Free from Animal Products		NO	Beef
Free from Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products		NO	Beef
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free from Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives	YES		
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten	YES		
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		
Free from Maize and Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives	YES		
Free from Vegetable & Vegetable Derivatives		NO	Pea starch, Potato fibre
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Natural Colours	YES		
Free from Artificial Colours	YES		
Free from Natural Flavours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt		NO	
Free from Added Sugar		NO	
Free from Additives		NO	E451, E450
Free from Irradiated Foodstuffs	YES		

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Free from Genetically Modified Organisms	YES		
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<b>Is the Product Suitable For:</b>			
<b>Suitable for Vegetarians</b>		<b>NO</b>	
<b>Suitable for Ova Lacto Vegetarians</b>		<b>NO</b>	
<b>Suitable for Vegans</b>		<b>NO</b>	
<b>Suitable for Coeliacs</b>	<b>YES</b>		
<b>Suitable for Lactose Intolerance</b>	<b>YES</b>		
<b>Suitable for Halal</b>		<b>NO</b>	
<b>Suitable for Kosher</b>		<b>NO</b>	
<b>Suitable for Organic</b>		<b>NO</b>	
<b>Suitable for Nut Allergy Suffers</b>		<b>NO</b>	Although Nuts are not directly handled on site we are unable to guarantee that all products are nut free.

### **LEGAL DECLARATION / WARRANTY**

Under the agreement no changes may be made to this ingredient specification without prior

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notification and agreement with Midland Chilled Foods Ltd.

This product, packaging and production factory comply with current U.K and E.U. regulations/legislation and relevant codes of practice.

The packaging materials comply with all current U.K and E.U regulations/legislation relating to materials and articles in contact with food.

This specification is to remain the property of Midland Chilled Foods Ltd and is not to be shown to any unauthorised party.

**SPECIFICATION AND WARRANTY AGREED**

MIDLAND CHILLED FOODS LTD

.....*Balbir Boparai*.....SPECIFICATIONS TECHNOLOGIST

.....16/10/2014.....DATE

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE